Work Orde	er ID 10620 2:59:07 PM)3		*106	3203*							Page	; 1
Item ID: Revision ID: Item Name:	D4148-041 FWD X-TUBE EU	G ASS'Y	<i>A</i>	Accept	*N900	040	100)*	Setup	Start Stop	*N	S1*	
	8/28/13 Sta	art Qty: 6.00 eq'd Qty: 6.00	*6* *6*		Cust Item II Customer:	D:					· IN	5 /	
Approvals:	Process Plan: _ QC:		Date: <u>\\}-0\&-\}\</u>	Tooling: _ SPC (Y/N):		te:			Run	Start Stop	1/1	R1* R2*	
Sequence ID/ Work Center II		eration scription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp	
Draw Nbr	Revision	Nbr											
D4148	E												
100				0.00			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	<u></u>					2/
100 Small Fab		Memo 1- Assemble	as per dwg	0.00				61		· -		H	13/
110	QC:	5- Inspect part compl	eteness to step on W/O	0.00									000
110 QC Quality Control		Memo		0.00				_ (6)) 13	·10·	03		

120

Identify as per dwg & Stock Location: 4x5T4600.00

120 Packaging

6x (3-40-3

Packaging

										DQA:	Date	l:
NCR: Y	es / No				WORK ORDER NON-C	OI	NFORM	ANCE / UPDATE		QA Closed:	Date	
Work Orde	<u> </u>				DISPOSITION		_i	AG	GAINST DE	PARTMENT		··
Part N					Rework Scrap		יו	Machining Sm	sstube all Fab	-	Water Jet d. Eng. Coor.	Engineering Quality
NCR N	0				Use-as-is Work Order Update]		· —	nishing nposite	Rec/Stoi	re/Packaging Supplier	Other
Root					ption of work order update	ı	Initial	Action		Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Doc/Data			i			}						
Equip/Tooling						1						
Operator	4											
Material	_											
Setup	_									1		
Other	_	}	 									
Process												
Supplier	_											
Training Unapproved									÷			
Unapproved		1	<u> </u>		F	<u> </u>	T CATE	SORY			L	
Landin	ng Gear				General				· · · · · · · · · · · · · · · · · · ·			
	Bending				Bend		Grain			Ovalized	Γ	Pressure/Forced
ľ	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re	<u> </u>	Over/Under	tolerance	Temperature/Cure
*.	Cracks				Broken/Damaged		Inspecti	on incomplete		Part Incorred	 	Weld
	Crushed/	Crimped			Burrs		4	ions Incomplete/Unclear	-	Part Lost/Mi	ssing	Wrong Stock Pulled
Ī	Cuffs				Contamination		Mainte	nance		Part Moved	_	
Ī	Heat Trea	at			Countersink		Mislabe	led		Positioned V	Vrong	
	Inspectio				Cut Too Short		Misread			Power Loss/	Surge	Other
	Ripples in				Drill Holes		Offset					
	Torque V			n	Drawing		Out of C	Calibration				

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID	106203
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106203

Page 2

August-28-13 12:59:07 PM

Item	ID:
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D4148-041

Accept

N900040100

Date:

Setup Start

Revision ID:

Item Name:

Required Date: 8/28/13

FWD X-TUBE LUG ASS'Y

Start Date:

8/28/13

QC:

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:_

Tooling:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

Operation Description

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Accept Qty

Reject Qty (

Reject Insp. Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

Quality Control

QC

Memo

0.00

									DQA:	Date:	
NCR: Yes	s / No				WORK ORDER NON-C	ONFOR	MANCE / UP		QA Closed:	Date:	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No.					Rework Scrap Use-as-is Work Order Update		Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update	Initial	Ac	tion	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Chief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data										:	·
Equip/Tooling	_					i	İ				
Operator	_										
Material	_										
Setup											
Other				ĺ							
Process		l									
Supplier											
Training											
Unapproved											

Landing Gear General Pressure/Forced Bend Ovalized Bending Grain BOM/Route Centre Not Concentric to O/S Over/Under tolerance Temperature/Cure Hardware Broken/Damaged Inspection Incomplete Part Incorrect Weld Cracks Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Mislabeled Positioned Wrong Heat Treat Countersink Other Inspection Strip in Tube Power Loss/Surge Cut Too Short Misread Ripples in Bend Drill Holes Offset Torque Waves in Extrusion Drawing Out of Calibration Turning Sequence Finish Out of Sequence Wave/Twist in Tube Outside Dimensions Folio

FAULT CATEGORY

Picklist Print

August-28-13 12:59:11 PM

Page 1

Work Order ID: 106203

106203

Parent Item:

D4148-041

D4148-041

Parent Item Name: FWD X-TUBE LUG ASS'Y

Start Date: 8/28/13

Required Date: 8/28/13

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 10.06.24 new issue DD verf:EC

IPP Rev:B 10.07.22 as per revB DD verf:JLM

IPP Rev:C

10.10.29 as per revC DD verf:EC

IPP REV:D 11.03.02

AS PER DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	515.0000	4	12	01		/
MS21043	3-3								**		13	101	03
Nut				<u>Locatio</u>	<u>n</u>	Loc	<u>Oty</u>	Loc Code				/ /	
				FG			80				- 11.0		
					103691		80		_		- MD6	5741	129
				ST315			435		_		_		
					124555		435					, ;	
MS21043-4		Purchased	No			100	Each	1,217.000		18	//(/	/ /	
MS21043	3-4							÷	**	H	13/10	103	
Nut				<u>Locatio</u>	<u>n</u>	Loc	<u>Oty</u>	Loc Code			//		
				FG			36		_				
					104603		36		_				
				GA			2						
					121652		2				 .		
				ST315			1179		_				
					121162		25						
					122452		29		_				
					123021		3						
					123525 123900	•	29 2		_		_		
					125654		293		_	-/	_		
					m125807		798			18			

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NCR:	Yes	/	No	

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Date:

NCR: Y	es	/ NO				WORK ORDER WOIN-	CONFC	JKIV	MANCE / UP	DATE	QA Closed:	Dat	te:
Nork Orde	ŗ.					DISPOSITION	-			AGAINST DE	PARTMENT	/PROCESS	
Part N	_					Rework Scrap		Ν	Skid-tube // Aachining // Company	Crosstube Small Fab		Water Jet d. Eng. Coor.	Quality
NCR N	o					Use-as-is Work Order Update	-		oforming Large Fab	Finishing Composite	Rec/Stol	re/Packaging Supplier	Other
Root		.			Descri	ption of work order update	Initia	al	Ac	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Chief E	Eng	Desc	ription	Date	Verification	n QC Inspector
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	ᆜ	Centre No	t Concer	ntric to (o/s	BOM/Route	Har	dwar	е		Over/Under	tolerance	Temperature/Cure
	(Cracks				Broken/Damaged	Insp	pectio	on incomplete		Part Incorred	ct	Weld
	(Crushed/C	Crimped		L	Burrs	Inst	tructi	ons Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	(Cuffs			L	Contamination	Ma	inter	nance	<u></u>	Part Moved		
		Heat Trea	t			Countersink	Mis	label	ed		Positioned V	Vrong	
	1	Inspection	n Strip in	Tube		Cut Too Short	Mis	read			Power Loss/	Surge	Other
[Ripples in	Bend			Drill Holes	Offs	set					
		Torque W	aves in E	xtrusio	n [Drawing	Out	t of C	alibration				
	<u> </u>	Turning Se	equence			Finish	Out	t of Se	equence				•
	7	Wave/Twi	ist in Tub	e		Folio	Out	tside	Dimensions				

106203 Work Order ID: 106203 D4148-041 *D4148-041* Parent Item: Parent Item Name: FWD X-TUBE LUG ASS'Y **Start Date: 8/28/13** Required Date: 8/28/13 Required Qty: 6.00 Start Qty: 6.00 100 D2690-6 Each 37.0000 Manufactured ** Lanyard Loc Code Location Loc Qty ST014 33 3 100513 B105110 103055 11 105110 10 94775 ST016 102246 100 27.0000 D3910-I No Each Manufactured ** *D3910-1* Crosstube Lug Location Loc Qty Loc Code ST464 27 24 103491 81474 2 89772 D4091-1 Manufactured 100 Each 15.0000 ** MOUNTING LUG Location Loc Qty Loc Code

15

11

ST144

100346 97517

							•				DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	AANCE / UPI	DATE	QA Closed:	 Date:	
				<u> </u>	1.77	DISDOSITION				A CAINCE DE			
Work Orde	er:					DISPOSITION		i		AGAINST DE	PARTMENT	PROCESS	
Part N	-					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update		Initial	Act	ion	Sign &		
Cause		Date	Step	Qty	C	or Non-conformance	Ch	nief Eng	Desci	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
<u> </u>				<u> </u>		F	AUL	T CATE	GORY		t		
Landi	ng G	ear				General							
		Bending Centre No Cracks Crushed/o Cuffs Heat Trea Inspection	Crimped it n Strip in	· .	o/s	Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		Instructi Mainte Mislabe Misread	on incomplete ions incomplete/l nance led	Jnclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/S	ct ssing vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	1	Ripples in	Bend		- 1	Drill Holes	1	Offset					

Out of Calibration
Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio

Work Order ID: 106203 Parent Item: D4148-041			6203* 148-041*						
Parent Item Name: FWD X-TUB	E LUG ASS'Y	1 /4	140-041				tart Date: 8 Start Qty: 6		Required Date: 8/28/13 Required Qty: 6.00
D4148-1	Manufactured	No		100	Each	7.0000	2 **	12	01/1
* D4148-1 * Crosstube Lug Plate, Fwd			·				**		13/10/03
			Location ST145 102771	<u>L</u>	7 5	Loc Code			B104343
D4148-3	Manufactured	No	85753	100	2 Each	18.0000	1	6	0.11
D4148-3 Stud Receiver, Lower							**		5/3/10/03
			<u>Location</u>	<u>L</u>	oc Qty	Loc Code			
			GA 105861		18 18			- G	_
D4148-5	Manufactured	No		100	Each	47.0000	1	6	01/1
D4148-5 Eyebolt Stud							**		G) 13/10/03
			Location	<u>L</u>	oc Oty	Loc Code			
			ST145 100497 105616		47 17 30			6	-
AN3C12A	Purchased	No		100	Each	69.0000	2	12	01//
AN3C12A						. •	**		J2/10/03
			<u>Location</u>	<u>L</u>	oc Oty	Loc Code			20(2
			ST351 123648		69 5				M127052
			123648		62				
	<i>₹</i>		124858		2				

NCR: Y	'es /	No
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											DQA:	Date:	:
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Morle Ord	<u></u>					DISPOSITION			AGAINS	T DE	PARTMENT		
Vork Orde Part N NCR N	lo					Rework Scrap Use-as-is Work Order Update	Skid-tube Crosstube Machining Small Fal noforming Finishin Large Fab Composite	b	Engineering Quality Other				
Root			C4	04	Desc	ription of work order update	1	Initial	Action		Sign &		061
Cause	\dashv	Date	Step	Qty		or Non-conformance	Cr	nief Eng	Description		Date	Verification	QC Inspector
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Landi	ng G	iear			_	General	_				_		_
		Bending				Bend	L	Grain		L	Ovalized	_	Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under		Temperature/Cure
	_	Cracks			L	Broken/Damaged	<u> </u>	4	ion Incomplete		Part Incorre		Weld
	_	Crushed/0	Crimped		_	Burrs		1	ions Incomplete/Unclear	_	Part Lost/Mi	ssing	Wrong Stock Pulled
	-	Cuffs			-	Contamination	_	Mainte		\perp	Part Moved		
	Heat Treat					Countersink	\vdash	Mislabe		-	Positioned V		٦
	_	Inspection		Tube		Cut Too Short	\vdash	Misread	i		Power Loss/	Surge	Other
	Н	Ripples in		·	_	Drill Holes		Offset	n-lib and a s				
	\vdash	Torque W			n	Drawing	-	4	Calibration				
	Н	Turning So Wave/Tw			· }	Finish Folio	\vdash	4	Sequence Dimensions		· ·		
		wave/IW	ist iii i Ut	JE		ורטווט	- 1	Tourside	: Dimensions				

106203 Work Order ID: 106203 Parent Item: D4148-041 *D4148-041* Parent Item Name: FWD X-TUBE LUG ASS'Y **Start Date: 8/28/13** Required Date: 8/28/13 Required Qty: 6.00 Start Qty: 6.00 AN4C13A 100 Each 368.0000 18 Purchased ** *AN4C13A* BOLT Location Loc Qty Loc Code ST356 314 123900 3 m125978 100 m126193 211 ST514 52 52 124805 ST516 2 124215 2 MS17984-C413 Purchased No 100 Each 57.0000 ** *MS17984-C413* Ouick Release Pin Location Loc Qty Loc Code ST332 23 118612 2 m125827 19 m126275 m126640 ST334 34 34 m126333 MS20615-4M18 435.0000 100 Each Purchased 48 ** *MS20615-4M18* Location Loc Qty Loc Code ST312 435 97 125162 125654 338

				
110111111111111111111111111111111111111		QA Closed:	Date:	
NCR: Yes / No	WORK ORDER NON-CONFO	RMANCE / UPDATE		
		DQA:	Date:	

										QA CIOSCU.	Date	<u> </u>
Work Orde	eŕ:				DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
	···				Rework	1 l·		Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	lo.				Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is	1 7		oforming	Finishing	-	re/Packaging	Other
NÇR Ņ	lo. 🖯	Comment of the second			Work Order Update	1 1		Large Fab	Composite	1	Supplier	1
										-		
Root				Descri	ption of work order update	Initi	ial	Ad	ction	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Chief	Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data												
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	Cracks				Broken/Damaged	Ins	pection	on incomplete		Part Incorre	ct _	Weld
	Crushed	/Crimped			Burrs	Ins	tructi	ons Incomplete	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs				Contamination	М	ainte	nance		Part Moved		
	Heat Tre	at			Countersink	Mi	islabel	led		Positioned V	Vrong	
ĺ	Inspection	on Strip in	Tube		Cut Too Short	Mi	Misread			Power Loss/	Surge	Other
	Ripples i	n Bend			Drill Holes	Off	fset		_			
	Torque \	Naves in I	xtrusio	n [Drawing	Ou	ıt of C	alibration				
	Turning	Sequence			Finish	Ou	it of S	equence	•			
	Wave/T	wist in Tul	эе		TFolio	Ou	ıtside	Dimensions				

106203 Work Order ID: 106203 Parent Item: D4148-041 *D4148-041* Parent Item Name: FWD X-TUBE LUG ASS'Y **Start Date: 8/28/13** Required Date: 8/28/13 Start Qty: 6.00 Required Qty: 6.00 100 Each 13,476.00 24 NAS1149C0332R Purchased No ** *NAS1149C0332R* WASHER Loc Qty Loc Code Location FP001 264 123355 264 ST292 119 18 123248 10 123759 125268 91 st510 6000 m126319 6000 6862 ST511 125654 6862 ST517 231 122063 26 124580 ---205 100 Each 7,644.000 NAS1149C0432R Purchased No ** *NAS1149C0432R* WASHER Location Loc Qty Loc Code ST292 2772 119124 6 121255 32 121825 8 122441 77 m125807 2657 ST510a 4872 4872 m126221

											DQA:	Date	::	
NCR:	Yes	/ No				WORK ORDER NON-	CO	NFORM	MANCE / UP	DATE	QA Closed:	Date	<u></u>	
Work Ord	or.					DISPOSITION				AGAINST DE			-	
WOIK OIG	C1.					Rework	7		Skid-tube	Crosstube	1	Water Jet	T Engir	neering
Part I	No.					Scrap		1	Machining	Small Fab	Pro	d. Eng. Coor.		Quality
NCR I	Vo.					Use-as-is Work Order Update			noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier]	Other
Root			T		Descri	tion of work order update	ľ	Initial	Ac	tion	Sign &		1	<u> </u>
Cause		Date	Step	Qty	1	or Non-conformance	CI	nief Eng	Desc	ription	Date	Verification	QC	Inspector
Doc/Data														
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Material	Г													
Setup							1							
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Process							1							
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		-				F	AU	LT CATE	GORY					
Landi	ng (Gear				General				· · ·				
 -		Bending				Bend		Grain			Ovalized		Pressur	e/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temper	rature/Cure
	Г	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct [Weld	
		Crushed/	Crimped			Rurrs		Instruct	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong	Stock Pulled

Maintenance

Out of Calibration
Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Part Moved

Positioned Wrong

Power Loss/Surge

Other

Contamination

Countersink

Cut Too Short Drill Holes

Drawing

Finish Folio

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Cuffs

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

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D4148-041 FWD X-TUBE LUG ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4148-041" PER DART QSI 044 6.1
7) WEIGHT: 3.66 lbs
8) ATTACH D2690-6 TO D4148-1 BY LOOPING AROUND A LIGHTENING HOLE FIRST AND THEN SECURE TO MS17984-C413

ITEM	QTY -041	P/N	DESCRIPTION
	Х	D4148-041	FWD X-TUBE LUG ASSY
1	1	D2690-6	LANYARD
2	1	D3910-1	X-TUBE LUG
3	1	D4091-1	MOUNTING LUG
4	2	D4148-1	FWD X-TUBE LUG PLATE
5	1	D4148-3	STUD RECEIVER LOWER
6	1	D4148-5	EYEBOLT STUD
7	2	AN3C12A	BOLT
8	3	AN4C13A	BOLT
9	1	MS17984-C413	PIN QUICK RELEASE
10	8	MS20615-4M18	RIVET, SOLID, PAN-HEAD
11	2	MS21043C3	NUT, SELF-LOCKING
12	3	MS21043C4	NUT, SELF-LOCKING
13	4	NAS1149C0332R	WASHER
14	6	NAS1149C0432R	WASHER

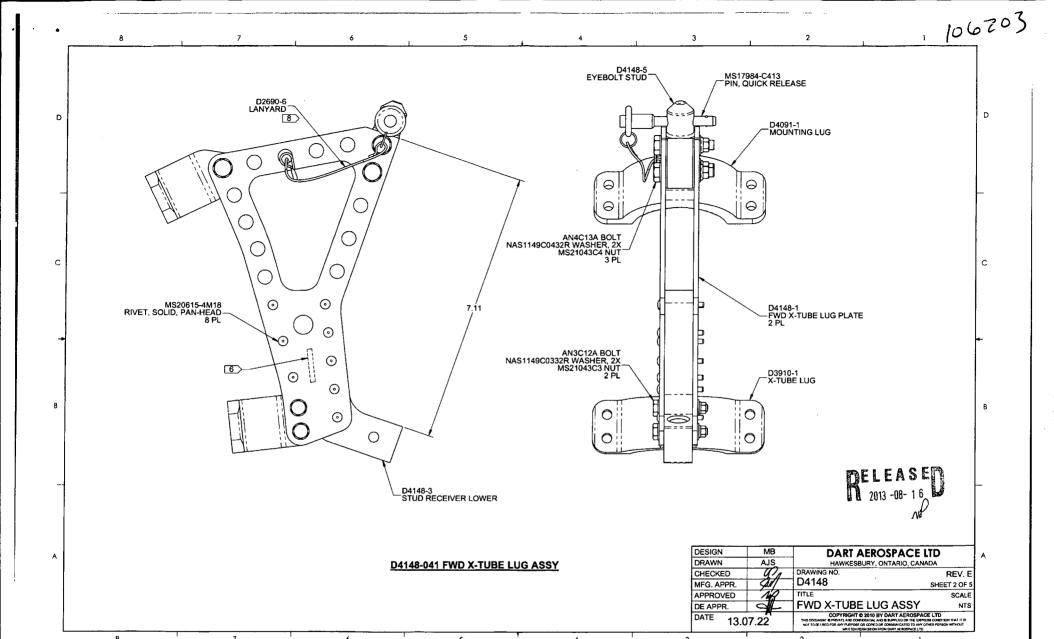
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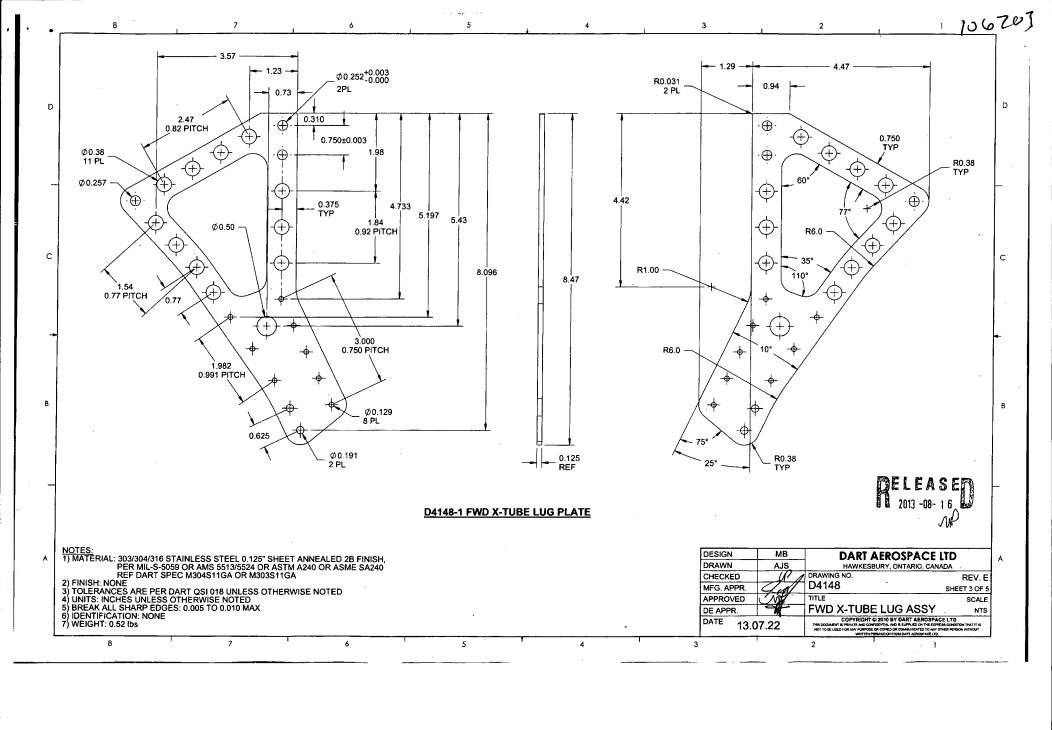
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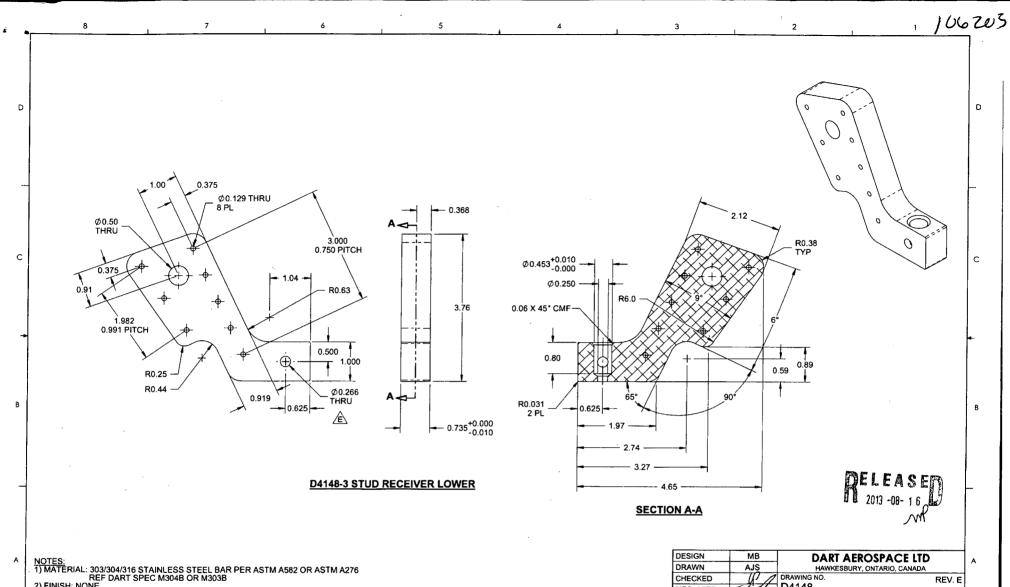
4 80) COSA $T_{K} \cdot H : \mathcal{A}_{L^{\infty}}$ 1. TF 106203 DELEASED 13-08-30 MD

REV.	DESCRIPTION	BY	DATE
Α	NEW ISSUE	мв	10.06.18
В	REPLACED OTY(3) MS20915-MI18 WITH OTY(2) EACH AN3C12A, MS21043-3, AND OTY(4) NAS1149C0332R WASHER (ZN D3-1 B7-2 & B4-2); MS20615-MI18 WAS MS20615-M200 (ZN D3-1 & B7-2); Ø0.1912 PL REPLACES Ø0.129 3 PL (ZN D6-3); Ø0.129 7 PL WAS 10 PL (ZN A7-3); Ø0.191 WAS 0.129 (ZN C8-5), REASON: SEE TR-0350-007-2 REV. B.	мв	10.07.05
С	REDESIGNED D4148-1/-3 TO ADDRESS COMPATIBILITY ISSUES WITH D350-591 SHORT STEPS	мв	10.10.12
D	HOLE DIA CHANGED TO 0.252: (06-3): HOLE DIA CHANGED TO 0.250' (08-5): REPLACED QTY(2) AN3C12A, MS21043C3 AND QTY(4) NAS1149C0332R WITH QTY(2) AN4C13A, MS21043C4 AND QTY(4) NAS1149C0432R (D3-1,C4-2)	sc	11.02.22
E	B6-4 Ø0.266 HOLE ADDED FOR CARGO TUBE INSTALLATIONS.	AJS	13.07.22

REV.	!	DESCRIPTION BY				
DESIGN	MB	DART AEROSPA	CEL	TD		
DRAWN	AJS	HAWKESBURY, ONTARIO	CANA	DA		
CHECKED	41	DRAWING NO.		REV. E		
MFG. APPR.	[Lild	D4148		SHEET 1 OF 5		
APPROVED	ZWH	TITLE		SCALE		
DE APPR.		FWD X-TUBE LUG AS:	SY	NTS		
DATE 13.0	7.22	THIS DOCUMENT IS PROVIDED TO 2010 BY DART AER THIS DOCUMENT IS PROVIDED AND COMPRED OR COMMUNICATED OR COMMUNICATED WHITTEN PROVIDED OR COMMUNICATED WHITTEN PROVIDED OR FORM DUT ARROST	THE EXPRES	IS CONDITION THAT IT IS		







NOTES: 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276 REF DART SPEC M304B OR M303B REF DART SPEC M304B OR M303B
2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.51 lbs

D4148 MFG. APPR. SHEET 4 OF 5 TITLE APPROVED SCALE **FWD X-TUBE LUG ASSY** DE APPR. NTS DATE 13.07.22

